

Work Order ID 166522

Tuesday, September 26, 2017 9:51:24 AM

166522

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Item ID: D3574-6 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cabin Floor Protector
Start Date: 9/26/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/27/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <i>PbG</i>	0.00							
150									
Packaging	Memo	0.01							
Packaging									
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.10							
Quality Control									

1 *SEP 26 2017* *sep*

DAS
21
9-89 *SEP 26 2017*

DAS
21
9-89 *SEP 26 2017*

Picklist Print

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Work Order ID: 166522

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Parent Item: D3574-6

D3574-6

Parent Item Name: Cabin Floor Protector

Start Date: 9/26/2017

Required Date: 9/27/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	6,858.380	21.55	25.35294			
									**				
												DAS 40 9-89	
MI FXS 125-F60029-04													
GE PLASTICS LEXAN SHEET (DARK GREY)													

Location

Loc Qty

Loc Code

mat

799.94

m137737

799.94

MAT018

6058.44

m137737

2218.44

m138511

3840

26

DART AEROSPACE LTD		Work Order: 166522
Description: Cabin Floor Protector		Part Number: D3574-6
Inspection Dwg: D3574	Rev: B	Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.001	1		VDC-Ø Tape	
7.37	+/-0.030	7.375	1			
11.00	+/-0.030	11.00	1			
15.25	+/-0.030	15.24	1			
25.87	+/-0.030	25.875	1			
39.75	+/-0.030	39.76	1			
44.75	+/-0.030	44.76	1			
58.38	+/-0.030	58.379	1			
63.50	+/-0.030	63.50	1			
65.25	+/-0.030	65.26	1			
10.25	+/-0.030	10.26	1			
11.87	+/-0.030	11.88	1			
14.75	+/-0.030	14.76	1			
26.00	+/-0.030	26.00	1			
40.87	+/-0.030	40.86	1			
45.00	+/-0.030	45.00	1			
48.00	+/-0.030	48.00	1			
55.13	+/-0.030	55.14	1			
61.25	+/-0.030	61.26	1			
61.88	+/-0.030	61.89	1			
64.63	+/-0.030	64.62	1			
1.13	+/-0.030	1.14	1			
7.63	+/-0.030	7.63	1			
11.00	+/-0.030	11.00	1			
22.10	+/-0.030	22.11	1			
22.50	+/-0.030	22.51	1			
24.50	+/-0.030	24.51	1			
35.13	+/-0.030	35.14	1			
36.50	+/-0.030	36.50	1			
40.00	+/-0.030	40.00	1			
41.88	+/-0.030	41.88	1			
43.63	+/-0.030	43.64	1			
6.75	+/-0.030	6.76	1			
9.50	+/-0.030	9.50	1			

DART AEROSPACE LTD	Work Order:	166527
Description: Cabin Floor Protector	Part Number:	D3574-6
Inspection Dwg: D3574 Rev: B		Page 2 of 2

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.38	+/-0.030	10.389	1			
14.50	+/-0.030	14.50	1			
16.75	+/-0.030	16.76	1			
18.94	+/-0.030	18.93	1			
19.00	+/-0.030	19.00	1			
24.13	+/-0.030	24.14	1			
33.88	+/-0.030	33.89	1			
39.50	+/-0.030	39.505	1			
40.25	+/-0.030	40.261	1			
43.50	+/-0.030	43.50	1			
46.60	+/-0.030	46.605	1			
0.125	+/-0.010	0.128	1			

Measured by:	Audited by:	Prototype Approval:	N/A
Date: 17/09/2016	Date: SEP 25 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	09.05.15	Dimensions updated per Dwg Rev B	KJ	

